



# ***Engineered O-Rings***

*Catalog ORD 5710/USA*



***Simple solutions  
for complex sealing problems***

# Parker O-Rings: Building With The Best

Engineers in every industry - from automotive to fluid power to semiconductor processing - choose o-rings made by Parker Hannifin to keep their equipment running safely and reliably. That's because Parker's O-Ring Division, a developer, manufacturer and supplier of precision-engineered o-rings for over 50 years, offers a unique combination of experience, innovation and support.



## Quality Assurance

In the O-Ring Division's world-class facilities, skilled Parker technicians manufacture o-rings to exacting standards, closely monitoring each step of the process through an innovative Controlled Batch Identification (CBI) program. From in-house mixing and tooling operations to the final non-contact inspection process, state-of-the-art technology is employed to provide unparalleled material consistency and dimensional control. Quality registrations (AS 9000, ISO 9001, QS 9000 and VDA 6.1) are maintained to ensure superior product performance and process repeatability.

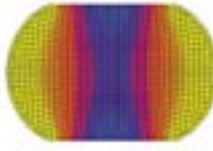
## Research and Development

In its on-site research labs, Parker is constantly developing new o-ring material formulations and compounds

to meet customers' needs. These materials are subjected to a broad range of mechanical, physical and environmental tests, and their performance is evaluated through a comprehensive Failure Mode Analysis (FMA) process.

## Finite Element Analysis

Through the use of powerful computers and Finite Element Analysis (FEA) software specifically designed for elastomeric evaluation, Parker engineers can predict a seal's performance in a variety of media, temperatures and pressures before a single part is made. This eliminates the need for costly tooling, speeds the production process and ensures the selection of the right material and geometry for a customer's application. As an added benefit, FEA can also be used to predict service life.



## Desktop Seal Design

Parker's Total inPHorm™ software brings seal design and material specification right to the engineer's desktop. The software, which consists of stand-alone packages for o-ring, hydraulic and pneumatic, static face and standard composite seal products (as well as EMI shielding and thermal management), uses a simple interface to guide users through the design of application-specific glands and seals. It automatically cross-references



thousands of part numbers, and recommends materials based on the requirements of SAE, MIL and other standards. Total inPHorm also contains a complete array of online reference material, including test reports, technical bulletins and seal maintenance instructions. It is available on CD-ROM in English, German and French versions.

## Literature

Since their initial release decades ago, the Parker O-Ring Handbook (CAT. ORD 5700/USA) and the Precision O-Ring Handbook (published in Europe in various languages) have become fixtures on the reference shelves of engineers and seal specifiers worldwide.

These books contain extensive information about the properties of basic sealing elastomers, as well as examples of typical o-ring applications, fundamentals of static and dynamic seal design and o-ring failure modes.



They also provide an overview of international sizes and standards, and contain compatibility data for fluids, gases and solids. Abridged versions of these books, available as CAT. ORD 5712/USA (US) and 5705 (Europe), provide engineers with fast access to information on standard sizes, commonly-used engineering tools and materials.



# Product Lines



## O-Rings

- To national and international standards: AS 568B, ISO 3601, DIN 3771, JIS and metric. Custom sizes of almost any dimension
- Miniature o-rings and large special o-rings continuously molded from spliced cord
- Perfluorinated (FFKM) o-rings. Broadest chemical resistance, highest purity and temperature resistance of any elastomeric family - up to 320°C/608°F



O-rings made with Parker's Parofluor ULTRA™ perfluorinated elastomers help keep semiconductor processing equipment productive.

## Compounds

Parker O-Rings can be molded in a wide range of compounds in hardnesses from 30 to 95 Shore A. These materials include:

- Acrylonitrile-Butadiene (NBR)
- Butyl (IIR)
- Chloroprene (CR)
- Ethylene Acrylic (AEM)
- Ethylene Propylene (EPDM)
- Fluorocarbon (FKM)
- Fluorosilicone (FVMQ)
- Hydrogenated Nitrile (HNBR)
- Perfluoroelastomer (FFKM)
- Polyacrylate (ACM)
- Polytetrafluoroethylene (PTFE)
- Silicone (VMQ)

Parker O-Ring compounds are formulated to meet the most stringent industry standards including: NSF, Underwriters Laboratories (UL), Military (MIL-SPEC), Aerospace (AMS), NASA, FDA, USDA, USP and many customer-specific requirements.

## Parker uhp



For applications that demand an extra level of cleanliness, Parker's O-Ring Division offers ultra-high purity (UHP) processing.

## Parbak® Back-up Rings

Prevent extrusion in high-pressure applications and help retain lubricant, extending o-ring life.



## O-Ring Kits

With conveniently arranged o-rings for repair, assembly and workshop.



## Accessories

Products to assist o-ring users include assembly greases and lubricants, sizing cones and extraction tools.

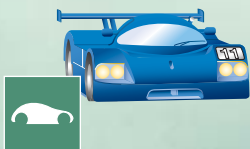
*The o-ring is the most commonly used part for static and dynamic seals, with world production amounting to billions per year.*

*In 1937, Niels A. Christensen, a Danish emigrant to the USA, was awarded a patent for this ring with the perfect geometrical shape.*

*In 1949, Parker O-Ring materials led to the aeronautical specification MIL-P-5515 B and to the dimensional standards MS 29512 and 513, which were based on Parker O-Rings. Since then, the o-ring has become a vital sealing element in all kinds of fluid power equipment.*

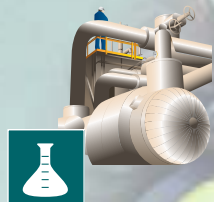
# Applications

**Parker O-Rings are used in many applications and industries, including:**



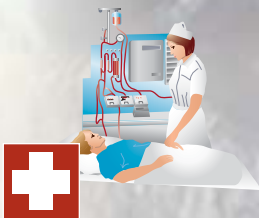
## Transportation

- Brakes/ABS
- Cooling/air conditioning
- Fuel and diesel injection, spark plugs
- Quick connects, couplings, gear units
- Shock absorbers
- Steering systems
- Transmissions and radiators



## Chemical Processing Industry (CPI)

- Equipment and components requiring extremely high chemical inertness at temperatures up to +320°C/+608°F



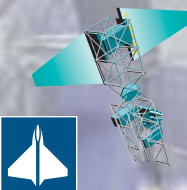
## Medical

- Dialyzers
- Syringes, and other drug delivery devices
- USP Class VI and FDA "White Listed" formulations are available



## Semiconductor Processing

- For wet, dry and thermal processes
- Parker UHP Processing: Parker uses totally enclosed and dedicated manufacturing areas for compounding, preparation, molding, cleaning and final packaging of o-rings for applications where cleanliness is critical



## Aerospace

- Aircraft engines, wheels and brakes
- Control and actuation systems
- Fuel systems
- Space shuttle launch vehicles



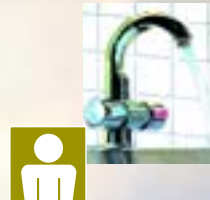
## Energy/Oil Field

- Drilling
- Exploration
- Production
- Transportation



## Fluid Power

- Accumulators
- Cylinders, valves
- Filters
- Fittings
- Pumps
- Rotary actuators



## Consumer Products

- Appliances
- Compounds meeting the requirements/recommendations: FDA, NSF, WRAS, DVGW, BGA, KTW
- Heating/plumbing
- Sanitary equipment



# Serving Industry Worldwide

Around the corner or around the globe, Parker's O-Ring Division is there to provide engineered solutions to tough sealing problems.

The division's North American headquarters, located in Lexington, KY,

is the hub of an established worldwide network of 13 o-ring manufacturing locations and over 200 distributor and service center locations in nine countries.

This network - and the global sales and engineering support it provides - means that customers can always get quality products when and where they need them. It also means that sound advice from Parker sealing experts is never far away.



*■ Parker O-Ring Division's manufacturing facilities span 4 continents and 9 countries. Some of these facilities include:*



**Sao Paulo (Brazil)**



**Orillia, ONT (Canada)**



**Shanghai (China)**



**Pleidelsheim (Germany)**



**Adro (Italy)**



**Matamoros (Mexico)**



**Lexington, KY (USA)**





**Lebanon, TN (USA)**

# Parker O-Ring Division Worldwide Locations

## North America


### USA

Parker Hannifin Corporation  
O-Ring Division   
2360 Palumbo Drive  
Lexington, KY 40509  
Phone: (859) 269-2351  
Fax: (859) 335-5128


Parker Hannifin Corporation  
O-Ring Division   
104 Hartmann Drive  
Lebanon, TN 37087  
Phone: (615) 444-0191  
Fax: (615) 449-7312


Parker Hannifin Corporation  
O-Ring Division   
109 Industrial Park Drive  
Livingston, TN 38570

### Canada

Parker Hannifin Corporation  
O-Ring Division   
255 Hughes Road  
Orillia, Ontario L3V 2M3  
Phone: (705) 325-2391  
Fax: (705) 325-5721

### Mexico

Parker Hannifin Corporation  
O-Ring Division   
PSDM Business Unit  
Diagonal Lorenzo de la Garza  
#13 Ciudad Industrial  
H. Matamoros, Tam. 87490

Parker Hannifin Corporation  
O-Ring Division   
BRCO Business Unit  
Calle Sexta Y Vizcaya #95  
Col. Euzkadi  
H. Matamoros, Tam. 87370

## Europe


### Austria

See Germany

### Belgium

Parker Hannifin SA NV  
Parc Industriel Sud, Zone II  
15, Rue du Bosquet  
1400 Nivelles  
Phone: +(32) 67-28 09 00  
Fax: +(32) 67-28 09 99

### Czech Republic

Parker Hannifin s.r.o.   
Podebradská 1005  
28912 Sadská  
Phone: +(420) 325-55 51 11  
Fax: +(420) 325-55 51 12

### Denmark

Polar Seals A/S  
Bjergvangen 2  
3060 Espergærde  
Phone: +(45) 49 12 17 00  
Fax: +(45) 49 12 17 01


### Finland

Parker Hannifin Oy  
Ylastontie 16  
FIN-01510 Vantaa  
Phone: +(358) 9-47 67 31  
Fax: +(358) 9-47 67 32 00

### France

Parker Hannifin Rak  
Z.I. du Mont-Blanc  
B.P. 482, Ville-la-Grand  
74108 Annemasse-Cédex  
Phone: +(33) 4-50 87 80 80  
Fax: +(33) 4-50 87 80 76

### Germany

Parker Hannifin GmbH  
O-Ring Division   
Stuifenstr. 55  
D-74385 Pleidelsheim  
Phone: +(49) 71 44-206-0  
Fax: +(49) 71 44-2 37 49


### Hungary

Parker Hannifin Corporation  
Budapest Representation Office  
Vezer u. 156-158  
1148 Budapest  
Phone: +(36) 1-2 52 81 37  
Fax: +(36) 1-2 52 81 29

### Ireland

See United Kingdom

### Italy

Parker Seals S.p.A.   
Via Marzaghetta 2  
I-25030, Adro (BS)  
Phone: +(39) 030 754 811  
Fax: +(39) 030 745 8210

Parker Hannifin S.p.A.  
Via Priv. Archimede, 1  
20094 Corsico (Mi)  
Phone: +(39) 02-4 51 92-1  
Fax: +(39) 02-4 47 93 40

### Netherlands

Parker Hannifin B.V.  
Edisonstraat 1  
P.O. Box 340  
7570 AH Oldenzaal  
Phone: +(31) 541-58 50 00  
Fax: +(31) 541-58 54 59

### Norway

Parker Hannifin A/S  
Berghagen  
P.O. Box 3008  
N-1402 Ski  
Phone: +(47) 64 91 10 00  
Fax: +(47) 64 91 10 90

### Poland

Parker Hannifin Sp. z.o.o.  
ul. Parowcowa 8B  
02-445 Warsaw  
Phone: +(48) 22-8 63 49 42/43  
Fax: +(48) 22-8 63 49 44

### Russia

Parker Hannifin Corporation  
Komsomolsky Prospect 42  
Office 407  
119827 GSP Moscow G-48  
Phone: +(7) 095-234 0054  
Fax: +(7) 095-242 0907

### Slovakia

see Czech Republic

### Sweden

Parker Hannifin Sweden AB  
Box 8314  
16308 Spanga  
Phone: +(46) 8-7 60 29 60  
Fax: +(46) 8-7 61 81 70

### Switzerland

See Germany

### Spain

Parker Hannifin Espana S.A.  
Paseo Cordellas, 57  
08290 Cerdanyola-del-Valles  
(Barcelona)  
Phone: +(34) 93-6 91 50 62  
Fax: +(34) 93-6 91 46 19

### United Kingdom

Parker Hannifin plc  
Seal Group  
Parkway, Globe Park  
Marlow, Bucks SL7 1YB  
Phone: +(44) 16 28-40 40 88  
Fax: +(44) 16 28-40 40 89


## Asia Pacific

### Australia

Parker Hannifin Australia Pty. Ltd.  
9 Carrington Road  
2154 (NSW) Castle Hill  
Phone: +(61) 2-96 34 77 77  
Fax: +(61) 2-98 42 51 11

### China

Parker Hannifin  
Fluid Power Systems  
(Shanghai) Co., Ltd.   
280 Yun Qiao Road  
Jian Qiao Export Processing Zone  
Shanghai 201206  
Phone: +(86) 21-5031 2525  
Fax: +(86) 21-5834 3714

Parker Asun Sealing Company  
No. 26 Tian Bao Road   
Tian Bao Industrial Zone  
Dong Guan City  
Guang Dong, P.R.O.C.

### Hong Kong

Parker Hannifin Hong Kong Ltd.  
8/F Kin Yip Plaza  
9 Cheung Yee Street  
Cheung Sha Wan, Kowloon  
Phone: +(852) 24 28 80 08  
Fax: +(852) 24 80 42 56

### Japan

Parker Hannifin Japan Ltd.  
Osaka Sales Office  
No. 2 Tani Bldg.  
1-4-25, Nishi-Miyahara,  
Yodogawa-Ku  
Phone: +(81) 6-48 07-32 88  
Fax: +(81) 6-48 07-32 99

### Korea

Parker Hannifin Korea Ltd.  
902 Dae Heung Bldg.  
648-23 Yeaksam-dong  
Kangnam-Ku, Seoul 135-080  
Phone: +(82) 2-5 61 04 14  
Fax: +(82) 2-5 56 81 87

### Singapore

Parker Hannifin Singapore Pte., Ltd.  
No. 11 Fourth Chin Bee Road  
Jurong Town 61 9702  
Phone: +(65) 261 5233  
Fax: +(65) 265 5125

### Taiwan

Parker Hannifin Taiwan, Ltd.  
8F-1, No 102 Sung Lung Road  
Taipei  
Phone: +(886) 2 8787 3780  
Fax: +(886) 2 8787 3782

## Africa


Parker Hannifin Africa Pty. Ltd.  
Parker Place  
10 Berne Avenue  
Aeroporto  
Kempton Park, South Africa  
Phone: +(27) 11-3 92 72 80  
Fax: +(27) 11-3 92 72 13

## Latin America

### Argentina

Parker Hannifin Argentina SAIC  
Stephenson 2711  
1667 Tortuguitas - Malvinas Arg.  
Buenos Aires  
Phone: +(54) 1-1 47 52-41 29  
Fax: +(54) 1-1 47 52-37 04

### Brazil

Parker Hannifin de Brasil   
Industria e Comercio Ltda.  
Via Anhanguera, Km 25,3  
05275 Sao Paulo / SP  
Phone: +(55) 11-39 17-10 99  
Fax: +(55) 11-39 17-08 17

### Continental Headquarters

Manufacturing plants 



1-800-C-PARKER  
[www.parkerorings.com](http://www.parkerorings.com)